Attorney Docket No.: RD-24364 (2315J-3451)

CLEAN VERSION OF ALL PENDING CLAIMS

In accordance with 37 C.F.R. § 1.121(c)(3), the following is a clean version of all

currently pending claims as of the filing of this response.

1. A creep resistant zirconium alloy comprising a coarse grained lath alpha

microstructure.

2. (Amended) The zirconium alloy as claimed in claim 1 wherein the

microstructure comprises second phase precipitates.

3. (Amended) The zirconium alloy as claimed in claim 2 wherein the second

phase precipitates have a diameter less than about 0.15µm.

4. The zirconium alloy as claimed in claim 3 wherein the microstructure is

partially recrystallized.

5. The zirconium alloy as claimed in claim 4 wherein the microstructure is less

than 50% recrystallized.

6. (Amended) The zirconium alloy as claimed in claim 1 wherein the

microstructure has an acicular structure comprising a lath spacing within the range from

about 0.5µm to about 3.0µm.

7. (Amended) The zirconium alloy as claimed in claim 5 wherein the

microstructure is an acicular structure and comprises a lath spacing within the range from

about 0.5µm to about 3.0µm.

18. (New) The zirconium alloy as claimed in claim 2 wherein the second

phase precipitates have a diameter less than about 0.10µm.

23

Serial No.: 09/773.782

Attorney Docket No.: RD-24364 (2315J-3451)

PATENT

- 19. (New) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates have a mean particle diameter of about 0.075µm.
- 20. (New) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates comprise at least one of Fe and Cr.
- 21. (New) A creep resistant zirconium alloy comprising a coarse grained lath alpha microstructure, said alloy comprising approximately 1.2-1.7 weight percent Sn, approximately 0.13 to less than 0.20 weight percent Fe, approximately 0.06-0.15 weight percent Cr, approximately 0.05-0.08 weight percent Ni, and the balance being substantially Zn; said alloy having been subjected to a predetermined treatment.
- 22. (New) The creep resistant zirconium alloy of claim 21, wherein the predetermined treatment comprises:

beta heat treating a zirconium alloy to form a first intermediate;
fast quenching the first intermediate to form a second intermediate;
cold working the second intermediate to form a third intermediate; and
annealing the third intermediate to effect partial recrystallization of the
microstructure.

- 23. (New) The creep resistant zirconium alloy of claim 22, wherein the cold working step further comprises cold working the second intermediate within the range from about 30% to about 40% to form the third intermediate.
- 24. (New) The creep resistant zirconium alloy of claim 22, wherein the cold working step further comprises cold working the second intermediate about 36% to form the third intermediate.
- 25. (New) The creep resistant zirconium alloy of claim 22, wherein the beta heat treating step occurs at a temperature above about 965°C.

Serial No.: 09/773.782

Attorney Docket No.: RD-24364 (2315J-3451)

**PATENT** 

- 26. (New) The creep resistant zirconium alloy of claim 22, wherein the beta heat treating step has a duration of from about 1 second to about 10 seconds.
- 27. (New) The creep resistant zirconium alloy of claim 22, wherein the fast quenching step is conducted at a cooling rate within the range from about 20°C/second to about 200°C/second.
- 28. (New) The creep resistant zirconium alloy of claim 22, wherein the annealing step is conducted within the temperature range of from about 570°C to about 640°C.
- 29. (New) The creep resistant zirconium alloy of claim 22, wherein the annealing step is conducted at about 620°C for about 3 hours.
- 30. (New) A creep resistant zirconium alloy comprising a coarse grained lath alpha microstructure comprising second phase precipitates, wherein the microstructure of the alloy is partially recrystallized after being subjected to a treatment comprising beta heat treating the alloy to form a first intermediate, fast quenching the first intermediate to form a second intermediate, cold working the second intermediate to form a third intermediate; and then annealing the third intermediate to effect partial recrystallization of the microstructure.
- 31. (New) The creep resistant zirconium alloy of claim 30, wherein the second phase precipitates have a diameter less than about  $0.15\mu m$ .
- 32. (New) The zirconium alloy as claimed in claim 30, wherein the second phase precipitates have a mean particle diameter of about  $0.075\mu m$ .
- 33. (New) The zirconium alloy as claimed in claim 30, wherein the second phase precipitates comprise at least one of Fe and Cr.

Serial No.: 09/773,782 Attorney Docket No.: RD-24364 (2315J-3451) **PATENT** 

34. (New) The creep resistant zirconium alloy of claim 30, wherein the microstructure is less than 50% recrystallized.

35. (New) The creep resistant zirconium alloy of claim 30, wherein the microstructure has a acicular structure comprising a lath spacing within the range from about  $0.5\mu m$  to about  $3.0\mu m$ .